## SHUTTLE CRITICAL ITEMS LIST - ORBITER

SUBSYSTEM : EPD&C - MAIN PROP. FMEA NO 05-6J -2240 -1 REV: 04/25/88

CRIT. FUNC: :MID PCA-3 1R ASSEMBLY CRIT. HDW: P/N RI :JANTX1N1204RA

P/N VENDOR: 102 103 104 VEHICLE

QUANTITY EFFECTIVITY: х х х PHASE(S): PL X LO X 00 DO LS :TWO

> REDUNDANCY SCREEN: A+PASS B-FAIL C-PASS

APPROVED BY (NASA); APPROVED BY: PREPARED BY:

AS J BROWN EPDC SSM Coule It DES DES MPS SSM 🏄 EPDC RELAW f defensor 🚧 rel REL

MPS RELITANCE Do. Commer 兆 d masai OE . QΕ le.

ITEM:

DIODE, CROSSOVER (12 AMP), LO2/LH2 RELIEF SHUTOFF VALVE CLOSE SOLENOID (LV24/25).

FUNCTION:

PREVENTS SINGLE MDM COMMAND FROM ACTUATING CLOSE SOLENOID INADVERTENTLY. 40V76A27A4CR2, 4.

FAILURE MODE:

OPEN, FAILS TO CONDUCT.

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CAUSE(5):

STRUCTURAL FAILURE (MECHANICAL STRESS, VIBRATION), ELECTRICAL STRESS, THERMAL STRESS, PROCESSING ANOMALY.

EFFECT(S) ON:

(A) SUBSYSTEM (B) INTERFACES (C) MISSION (D) CREW/VEHICLE (E) FUNCTIONAL CRITICALITY

(A) LOSS OF ONE OF TWO POWER PATHS (CLOSE COMMAND A) TO CLOSE COMMAND C HDC. DEGRAPATION OF REDUNDANCY AGAINST INADVERTENT DEACTUATION OF CLOSE SOLENOID.

(B,C,D) NO EFFECT - FIRST FAILURE.

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- (E) 1R/3, 2 SUCCESS PATHS AFTER FIRST FAILURE. TIME FRAME - PRELAUNCH AND ASCENT.
  - 1) DIODE OPENS.
  - 2) LOSS OF MDM CLOSE COMMAND B CAUSING LO2/LH2 RELIEF SHUTOFF VALVE (PV7/8) TO OPEN. FEEDLINE RELIEF VALVE (RV5/6) WILL PREVENT OVERBOARD LEAKAGE OF LO2/LH2 (RELIEF VALVE CRACK PRESSURE IS ABOVE NOMINAL SYSTEM OPERATING PRESSURE).
  - 3) RELIEF VALVE (RV5/6) FAILS TO REMAIN CLOSED.

LO2/LH2 WILL DUMP OVERBOARD RESULTING IN LOSS OF PROPELLANT AND POSSIBLE PREMATURE ENGINE SHUTDOWN. FIRE/EXPLOSION HAZARD EXTERIOR TO THE VEHICLE. POSSIBLE VIOLATION OF ET MINIMUM STRUCTURAL REQUIREMENTS DUE TO REDUCED ULLAGE PRESSURE. POSSIBLE LOSS OF CREW/VEHICLE.

FAILS B SCREEN BECAUSE PARALLEL POWER PATH MASKS FAILURE.

## DISPOSITION & RATIONALE:

- (A) DESIGN (B) TEST (C) INSPECTION (D) FAILURE HISTORY (E) OPERATIONAL USE
- (A-D) DISPOSITION AND RATIONALE:
  REFER TO APPENDIX F, ITEM NO. 2 DIODE, STUD-MOUNT.
- (B) GROUND TURNAROUND TEST
  COMPLETE ELECTRICAL VERIFICATION V41ABO.070N, V41ABO.080N EVERY
  FLIGHT.
- (E) OPERATIONAL USE FLIGHT: NO CREW ACTION CAN BE TAKEN.

GROUND: OMI \$1003/\$1004 (LO2/LH2 SYSTEM) SEQUENCE TITLED "EMERGENCY PROCEDURE FOR MAJOR LEAK OR FIRE . . . " CONTAINS SAFING SEQUENCE OF EVENTS FOR MAJOR LEAKS IN THE PROPELLANT SYSTEMS.